

# Important Permeability Number Formulas PDF



**Formulas**  
**Examples**  
**with Units**

## List of 11 Important Permeability Number Formulas

### 1) Air Pressure during Testing Formula ↻

Formula

$$\rho = \frac{V \cdot H_{sp}}{PN \cdot A \cdot t_p}$$

Example with Units

$$0.0385 \text{ kgf/m}^2 = \frac{0.002 \text{ m}^3 \cdot 5 \text{ m}}{4.36 \text{ H/m} \cdot 0.002027 \text{ m}^2 \cdot 3 \text{ s}}$$

Evaluate Formula ↻

### 2) Cross-Sectional Area of Specimen Formula ↻

Formula

$$A = \frac{V \cdot H_{sp}}{PN \cdot \rho \cdot t_p}$$

Example with Units

$$0.002 \text{ m}^2 = \frac{0.002 \text{ m}^3 \cdot 5 \text{ m}}{4.36 \text{ H/m} \cdot 0.0385 \text{ kgf/m}^2 \cdot 3 \text{ s}}$$

Evaluate Formula ↻

### 3) Grain Fineness Number Formula ↻

Formula

$$GFN = \frac{\Sigma FM}{\Sigma F_i}$$

Example with Units

$$4.0103 = \frac{15.6 \text{ g}}{3.89 \text{ g}}$$

Evaluate Formula ↻

### 4) Height of Specimen Formula ↻

Formula

$$H_{sp} = \frac{PN \cdot \rho \cdot A \cdot t_p}{V}$$

Example with Units

$$5.0051 \text{ m} = \frac{4.36 \text{ H/m} \cdot 0.0385 \text{ kgf/m}^2 \cdot 0.002027 \text{ m}^2 \cdot 3 \text{ s}}{0.002 \text{ m}^3}$$

Evaluate Formula ↻

### 5) Permeability Number Formula ↻

Formula

$$PN = \frac{V_{air} \cdot h_s}{\rho \cdot A \cdot t_p}$$

Example with Units

$$4.3617 \text{ H/m} = \frac{0.001669 \text{ m}^3 \cdot 6 \text{ m}}{0.0385 \text{ kgf/m}^2 \cdot 0.002027 \text{ m}^2 \cdot 3 \text{ s}}$$

Evaluate Formula ↻

### 6) Permeability Number or Standard Specimen Formula ↻

Formula

$$PN = \frac{501.28}{\rho_c \cdot t_p}$$

Example with Units

$$4.3689 \text{ H/m} = \frac{501.28}{3.9 \text{ kgf/m}^2 \cdot 3 \text{ s}}$$

Evaluate Formula ↻



## 7) Pressure during Testing or Standard Specimen Formula

Formula

$$p_c = \frac{501.28}{PN \cdot t_p}$$

Example with Units

$$3.908 \text{ kgf/m}^2 = \frac{501.28}{4.36 \text{ H/m} \cdot 3 \text{ s}}$$

Evaluate Formula 

## 8) Ranginess Factor Formula

Formula

$$R = \frac{M_{cb}}{M_c}$$

Example with Units

$$1.5 = \frac{15 \text{ m}}{10 \text{ m}}$$

Evaluate Formula 

## 9) Time Taken during Testing Formula

Formula

$$t_p = \frac{V \cdot H_{sp}}{PN \cdot \rho \cdot A}$$

Example with Units

$$2.9969 \text{ s} = \frac{0.002 \text{ m}^3 \cdot 5 \text{ m}}{4.36 \text{ H/m} \cdot 0.0385 \text{ kgf/m}^2 \cdot 0.002027 \text{ m}^2}$$

Evaluate Formula 

## 10) Time Taken in Standard Specimen Testing Formula

Formula

$$t_p = \frac{501.28}{PN \cdot p_c}$$

Example with Units

$$3.0061 \text{ s} = \frac{501.28}{4.36 \text{ H/m} \cdot 3.9 \text{ kgf/m}^2}$$

Evaluate Formula 

## 11) Volume of Air Passed through Specimen Formula

Formula

$$V = \frac{PN \cdot \rho \cdot A \cdot t_p}{H_{sp}}$$

Example with Units

$$0.002 \text{ m}^3 = \frac{4.36 \text{ H/m} \cdot 0.0385 \text{ kgf/m}^2 \cdot 0.002027 \text{ m}^2 \cdot 3 \text{ s}}{5 \text{ m}}$$








Evaluate Formula 



## Variables used in list of Permeability Number Formulas above

- **A** Cross-Sectional Area of Specimen (Square Meter)
- **GFN** Grain Fineness Number
- **h<sub>s</sub>** Height of Specimen (Meter)
- **H<sub>sp</sub>** Specimen Height (Meter)
- **M<sub>c</sub>** Modulus of Casting (Meter)
- **M<sub>cb</sub>** Modulus of Cube of Same Volume (Meter)
- **p<sub>c</sub>** Pressure in Casting (Kilogram-Force per Square Meter)
- **PN** Permeability Number (Henry per Meter)
- **R** Ranginess Factor
- **t<sub>p</sub>** Time (Second)
- **V** Volume of Air Flow Through Specimen (Cubic Meter)
- **V<sub>air</sub>** Volume of Air in Casting (Cubic Meter)
- **p** Air Pressure on Wall (Kilogram-Force per Square Meter)
- **ΣF<sub>i</sub>** Total Mass of Sand (Gram)
- **ΣFM** Sum of Product of Factor And Grams (Gram)

## Constants, Functions, Measurements used in list of Permeability Number Formulas above

- **Measurement: Length** in Meter (m)  
*Length Unit Conversion* 
- **Measurement: Weight** in Gram (g)  
*Weight Unit Conversion* 
- **Measurement: Time** in Second (s)  
*Time Unit Conversion* 
- **Measurement: Volume** in Cubic Meter (m<sup>3</sup>)  
*Volume Unit Conversion* 
- **Measurement: Area** in Square Meter (m<sup>2</sup>)  
*Area Unit Conversion* 
- **Measurement: Pressure** in Kilogram-Force per Square Meter (kgf/m<sup>2</sup>)  
*Pressure Unit Conversion* 
- **Measurement: Magnetic Permeability** in Henry per Meter (H/m)  
*Magnetic Permeability Unit Conversion* 



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